

## CFC Offroad Case Guards DRZ400S/SM/KLX400

### Install Instructions:

1. Remove shift lever.
2. Wash engine sidecase to remove any dirt, grease, oil.
3. Clean engine sidecase and sidecase Shield with a quick drying solvent such as electrical contact cleaner or disc brake cleaner.
4. Apply an even layer of **Permatex 16B silicone adhesive**\* to the backside of the new Shield. This can be a messy job; the best tool to spread it evenly and completely may be your finger. Try to get complete coverage free of voids and about 1/16" to 1/8" thickness.
5. Align sidecase Shield with the engine sidecase and gently press down. Once it feels aligned and positioned properly, press down with enough evenly distributed pressure to get an equal squeeze-out of Permatex all around the perimeter. Don't worry if you end up with excess adhesive... clean up any excess adhesive with a rag and mineral Spirits. NOTE: Be certain that the shield is positioned properly. It is extremely difficult to remove once cured and the Shield could be damaged by trying. You can apply a couple of strips of masking tape to assure the guard doesn't move.
6. Let it dry overnight.
7. Reinstall shifter. If you are using a stock shifter be sure and smooth the inside edges. Stock shifters are known for having sharp edges that can tear up your engine sidecases and scratch your new shield.

\* Suggested substitutes for Permatex 16B are Permatex 66B, 66BR, or any other equivalent brand of Silicone Adhesive.