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Dual Sport & Adventure Touring Specialists

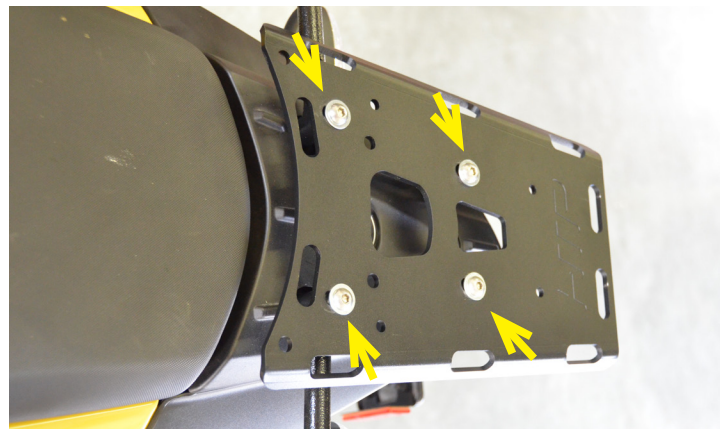
Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-208-377-8771 or e-mail support@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the hardware list at the bottom of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

For F650/700/800GS Models without an OEM tail plate, remove 2 rear bolts and front bolts. Use 1.25” long spacers from kit in back with flat washer between spacer and top plate for more support. If installing with HTP SU Rack, use 1/4” long spacer at front location on top of metal tubes.

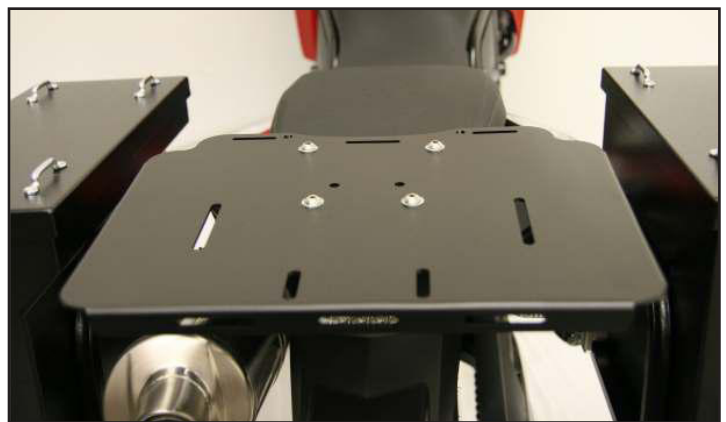
Fig 1



Step 2

Place small HT tail plate on top of spacers from Step 1 and immediately plate the large tail plate on top of the small tail plate and line up the holes with the spacer locations.

Fig 2



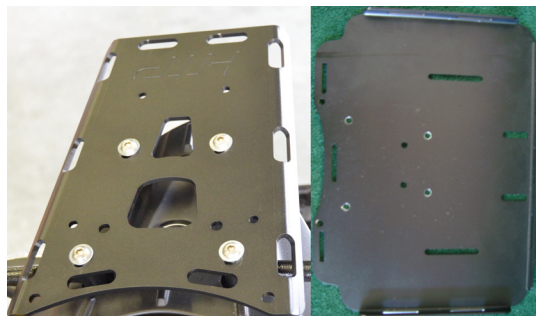
Secure the tail plate system using (4) M8x60 bolts and flat washers from kit at each of the spacer locations.

The small plate adds strength and support to the larger plate for heavier loads or top box installation.

Torque these 4 bolts to 18 ft/lbs.

Recommended Tools:

- T40 Torx Wrench
- 5mm Allen (hex) Wrench



Hardware List:

- (1) T3 Tail Plate (drilled)
- (1) Petite Tail Plate
- (4) M8x60 BHCS bolts
- (6) M8 Flat Washers
- (2) 1/4” L x 3/4”OD x 319
- (2) 1.25”L x 5/8”OD x 319