


HAPPY-TRAIL.COM
Dual Sport & Adventure Touring Specialists

Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final page of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Disassembly:

Remove the Rear Grab Handles (See Fig 2)

Remove the upper passenger peg mount bolt on the left and right sides. (See Fig 1)

NOTE: Leave all bolt connections loose until the entire product is installed.

Fig 1



Step 2

Installation is the same on both sides. Using the M8x30 bolts with washer, attach the front passenger peg mount of the rack. (See Fig 1)

Next using the 1/2 x 1/2" spacers (or 2 x 1/4" spacers) insert the spacers in the mount holes that the grab handles were attached to. Note the rubber grommets remain in the holes. (See Fig 2)

Place the rack on these spacers and insert a M8x50 bolt with washer in both mounts.

Fig 2



Step 3

FOR SU RACKS ONLY:

After both side racks are in place, install the rear support bumper using M6x16 bolts, nuts and 2 washers at each of the 4 hole locations. (See Fig 3)

Fig 3



Step 4

Once all the bolts are in place, tighten the bolts to the following specifications:

Torque 6mm bolts to 9 ft/lbs
Torque 8mm bolts to 18 ft/lbs

Recommended Tools:

6mm Allen Wrench
5mm Allen Wrench
10mm box end wrench

Your rack install is now complete.

Hardware List:

Right and left side SU/SL Racks
Rear support bumper (SU RACK ONLY)
Bolt Kit
Instructions

Bolt Kit:

2	M8x30 BHCS
4	M8x50 BHCS
4	M6x16 SHCS (SU ONLY)
4	M6 Nylock Nut (SU ONLY)
8	M6 Flat Washer (SU ONLY)
6	M8 Flat Washer
4	1/2"ODx 1/2"L x .319 spacer (or substitute 8 pcs 1/4"L spacer)

