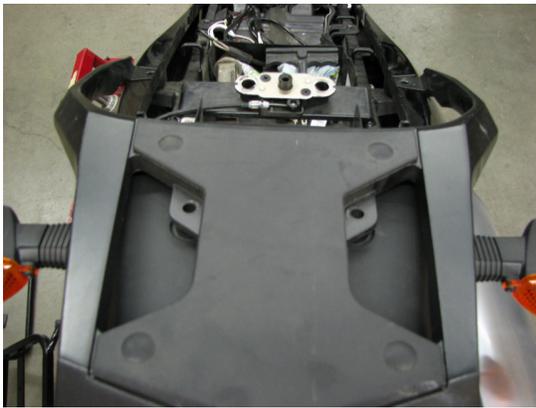


SUZUKI DL1000 SL RACKS HTP7-6-2



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on page 3 of these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.



Step 1

Remove the seat.

Loosen the factory tail rack's rear bolts. Remove the front bolts from under the seat. Leave the tail rack in place.

Step 2

Remove factory exhaust shields by removing the two bolts pictured at the right. Some customers modify this cover to work with the SL racks.

Remove the rear muffler mounts securing them to the frame. These bolts will no longer be used.



Step 3

Remove upper passenger peg mounting bolts. It may also be helpful to loosen the lower mounting bolts to aid installation.



Step 4

Install the left SL rack on the bike starting with the flat tab that fits under the factory tail rack. The slotted portion of this tab attaches to the bike, the hole side goes to the SL rack. Use the M8x20 BH bolt. Leave this connection and all other bolts loose during this installation until the entire rack is installed. This is very important. Just thread the bolts in far enough to hold.

Step 5

Repeat the process with the right SL rack.

Install the 3/4 spacer between the SL rack and the muffler mounting points. Using a M8x65 SHCS, attach this point.



Tools Required:

Hex Keys (Allen Wrenches)
6mm

Box end wrenches
13mm

Hardware List:

Left and Right SL racks
2 tabs
Bolt kit
Instructions



Happy Trails Products

Bolt List:

2 M8x45 SHCS (Socket Head Cap Screw)
4 M8x20 BHCS (Button Head Cap Screw)
2 M8x80 SHCS
4 M8 NYLOCK NUTS
10 5/16 FW
2 3/4 Spacer