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Dual Sport & Adventure Touring Specialists

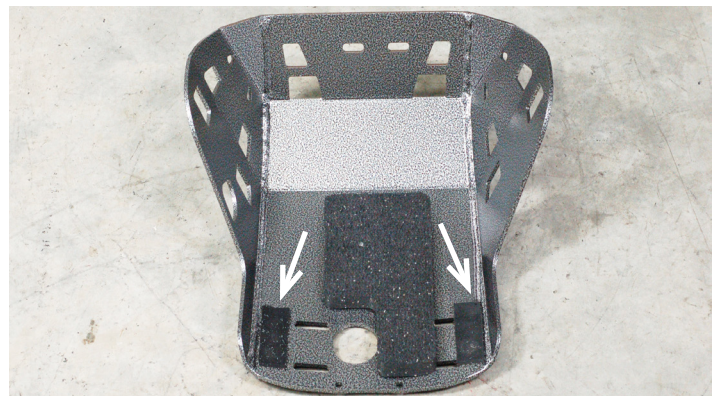
Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Apply the adhesive-backed outer rubber insulators near the rear of the Skid Plate as shown. Care should be taken when removing the paper backing as the adhesive can easily be pulled off the rubber. See Fig 1.

Fig 1



Step 2

Attach the Skid Plate at the front U bolt. See Fig 2. Then position the thick Center Rubber as shown in Fig 1 above. Make sure the oil drain bolt access is uncovered. The Center Rubber is not adhesive backed and is held in place by being compressed between the engine and the skid plate. Lift the Skid Plate and install the 4 rear clamps. The small outer rubber should contact the frame rail. See Fig 3.

Fig 2

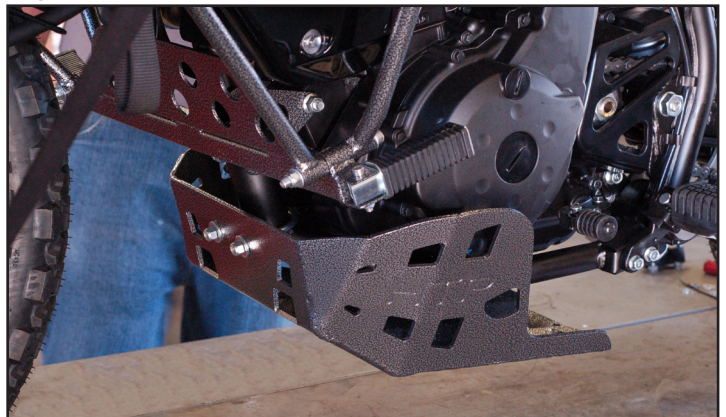
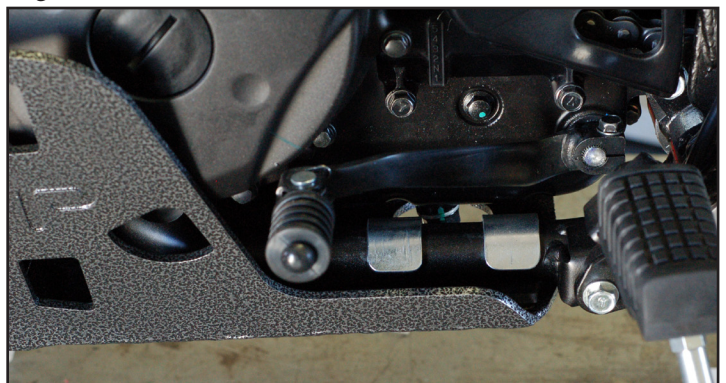


Fig 3



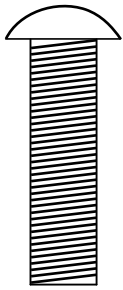
Recommended Tools:

5 mm Allen wrench
13 mm wrench

Hardware List:

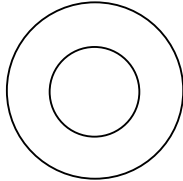
1 Center Rubber
2 Outer Rubber

KLR 650 Skid Plate IMPACT Kit



M8x25

X4



8mm FW

X4