



HAPPY-TRAIL.COM

Dual Sport & Adventure Touring Specialists

Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on the final of these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

Step 1

Remove the forward-most bolt from the tail rack as shown in Fig 1. **Set this M8x35mm bolt aside as it will be re-used in Step 4.**

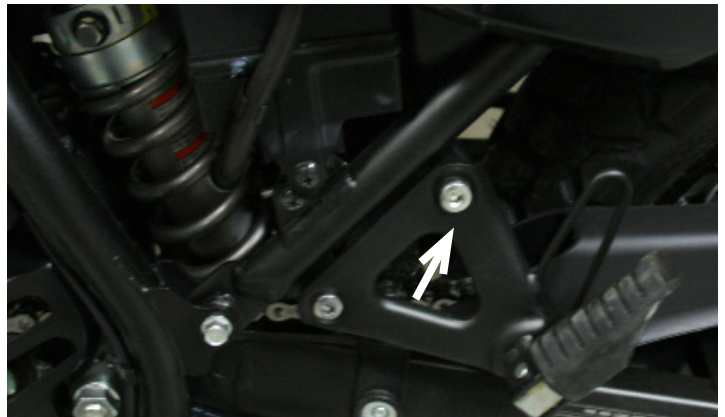
Fig1



Step 2

Remove the upper passenger peg attachment bolt as shown in Fig 2.

Fig 2



Step 3

Place a 8mm lock washer followed by an 8mm flat washer on the M8x75S bolt and insert it through the upper attachment point of the rack. Place a drop of removable-strength thread locking compound on the first 3-4 threads on the bolt and insert it into the forward-most hole in the tail rack. Begin threading this bolt into place but do not tighten completely.

Fig 3



Step 4

Apply a small drop of removable strength thread locking compound to the last 3-4 threads of the M8x35mm bolt removed during Step 1. Place an 8mm lock washer followed by an 8mm flat washer onto the bolt and thread it into the upper footpeg attachment hole.

Repeat steps 1-4 on both sides of the motorcycle.

Fig 4



Step 5

Tighten all bolts to 18ft/lbs .

Congratulations! Your SL racks are completely installed. Simply add the soft luggage of your choice and go for a ride!

Fig 5



Recommended Tools:

6mm Allen Wrench



Hardware List:

Right and left side SL racks

2x M8x75S bolts

4x 8mm flat washers

4x 8mm lock washers



11/30/12

Rev. 3

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