

YAMAHA XT225 SU RACK HTP9-1-1



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts in these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.

Disassembly

Remove the turn signals from their locations.
Remove the upper passenger peg mount bolt.

Installation

Installation is the same for both sides. Using the M8x65 bolt and a 1" spacer, start the mounting point under the mid section of the seat. Thread the M8x40 bolt into the SU at the upper passenger peg location and a M8x45 at the rear mounting location.

Once both sides are mounted, but loose, mount the rear bumper using 4 M6x16 bolts, flat washers and Nylock nuts. Once all mounting points are mounted, go back and tighten all points.

Turn Signal Relocation

Mount the turn signal bracket to the upper license plate mount and then mount the turn signals to this bracket. Turn signal wires may need to be lengthened to reach the connectors.

IMPORTANT!!!!

When installing Happy Trails racks, leave all bolt connections loose until the entire product is installed. Then go back and tighten all connections. We recommend the use of thread locking compound.



Bolt List:

2	M8X40 SHCS
2	M8x65 SHCS
2	M8x45 SHCS
4	M6x16 SHCS
4	6MM NYLOCK NUTS
8	3/16 FLAT WASHERS
2	1" SPACERS

Parts List:

Left and right SU rack
Rear bumper
Turn signal bracket
Bolt Kit
Instructions



Happy Trails Products

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