



Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail installation@happy-trail.com.

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list of these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.

Note:

When installing HT guards and racks, leave all bolts loose until entire rack is fitted. This allows the rack to move and take up differences in frame construction.

We also recommend that removable strength thread locking compound be used on all threaded connections.

Step 1, Disassembly:

Remove the passenger peg pins, keep the passenger peg in place. Remove the four tail rack bolts located above the side panel, below the bottom of the seat.

Step 2, Rack Installation:

Mount the left side SU rack using the 6x65 bolt at the passenger peg location. Next using the 8x80 bolts, attach the two upper mounts. Repeat the process for the right side rack. Leave all bolts loose.

Next, place the bumper on the racks using the 6x16 bolts. Now, you can tighten all the bolts. The installation is complete.





Bolt List:

<u>Qty.</u>	<u>Description</u>
4	M6x16 SHCS
12	M6 WASHERS
2	M6x65 SHCS
6	M6 NYLOCK NUTS
4	M8 X 80 SHCS
4	M8 WASHERS

Hardware List:

- Left and Right SL racks
- Rear Bumper
- Bolt Kit
- Instructions



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JW