



# HAPPY-TRAIL.COM

*Thank you for purchasing Happy Trails products. Our products are proudly hand made in Boise Idaho, USA. If you have any questions or concerns about the installation of this product, please contact us directly at 1-800-444-8770 or e-mail [installation@happy-trail.com](mailto:installation@happy-trail.com).*

Before you begin, place the bike on a hard level surface where you have room to work. Lay out the parts included in this kit and compare to the parts list on these instructions. If any parts or hardware are missing, contact us immediately at the number or email listed above.

## **Bolt List:**

- 4 M8x20 BHCS 12.9
- 2 M8x20 SH bolts
- 6 M8 Flat Washers
- 4 KLR Skid Clamps

## **Hardware List:**

Skid Plate  
Bolt kit  
Instructions

### **IMPORTANT!!!!**

When installing Happy Trails racks, leave all bolt connections loose until the entire product is installed. Then go back and tighten all connections. We recommend the use of thread locking compound.

Remove the factory skid plate. Place the new skid plate up to the frame and attach it to the front bike frame using the two 8x20 socket head (SH) bolts and two M8 washers. Next, loosely attach the clamps using the 8x20 button head (BHCS) bolts and remaining M8 washers. Once fitment is achieved, tighten the two front bolts then the clamps. The clamp bolts will be hard to turn as the nuts are self locking. Please ensure the allen wrench is securely inserted into the bolt head to keep from stripping the head.



07/17/2020  
JH  
Rev 2