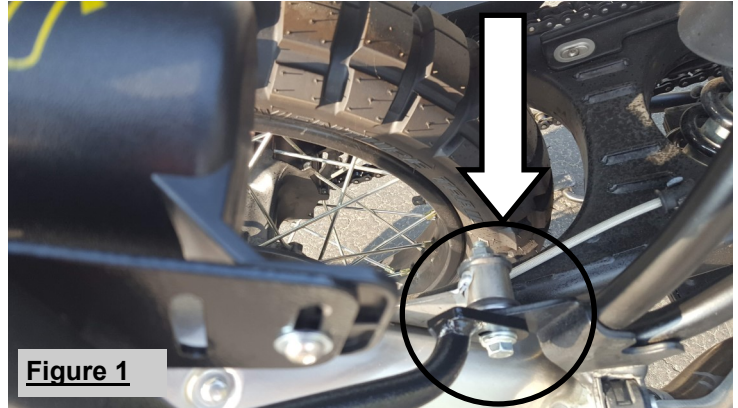




HAPPY-TRAIL.COM
Dual Sport & Adventure Touring Specialists

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Before you begin, place the bike on a hard level surface where you have room to work. Let bike cool. Lay out the parts included in this kit and compare to the parts list on the last page of these instructions. If any parts or hardware are missing, contact us immediately at the number listed above.



Step 1: Installing the side rack

Remove the muffler bolt shown in **(Figure 1)** (You will re use this bolt to mount the **SU rack**).

Using the two 8mm x 50mm bolts, washers & 1/4" spacers place the right side rack up to the bike as shown in **Figure 2**, place the spacers between the rack mount and the frame of the bike, insert the bolts with washers, **DO NOT TIGHTEN YET**. Using the muffler mounting bolt that you removed & supplied washers, attach the lower front SU mount as shown in **Figure 1**.

Repeat the process on the left side of the bike, except, you will use the provided 8mm x 25mm bolt, nut and washer at the passenger peg front mount.

Step 2: Installing the rear cross brace (bumper)

Place the rear bumper on the SU racks as shown in **Figure 3** (on the following page) Attach using the four 6mm x 16mm bolts, nuts and washers.





Figure 3

Tools Required:

10mm, 12mm & 13mm (end wrench's)
 5mm, 6mm Hex Key (Allen Wrench's)

Bolt Kit List:

- 4 M8x50 SHCS Bolts
- 1 M8x25 SHCS Bolt
- 8 8MM Flat Washers
- 8 6mm Flat Washers
- 4 M6x16 SHCS Bolts
- 1 M8 Nylock nut
- 4 M6 Nylock nut
- 4 3/4" OD x 1/4" L x .319 ID.



Hardware List:

- 1 Left side SU
- 1 Right side SU
- 1 Bumper
- 1 Bolt Kit
- 1 Instructions



10/02/18
 JW